







Excellent heat insulation and energy efficiency

- Five chambers at the core of the design and two chambers either side of the reinforcement chamber, provide a superb thermal insulation performance.
- Energy-efficient glass.

Wide style and choice

- Fully sculptured elegant profiles enable windows to be created to suit any property.
- Wide range of standard, foil and special foil finishes.

High security for peace-of-mind

- Single leg glazing bead design offers stability and high security.
- Steel reinforcement, where necessary, providing additional structural strength.

Superior sound insulation

- aluplast windows and doors, fitted with modern glazing units, provide excellent sound insulation through a wide range of frequencies.
- Specialised glazing units can enhance sound insulation even further.

Better for you and the environment

 The dangers of lead have been well known for many years. That's why all windows and doors manufactured from aluplast PVC-U systems are lead-free. aluplast is among the forerunners offering a calcium organic lead-free range of products.



Windows and doors designed to complement **your house and your style.**

Above top: Golden Oak casement windows.

Above middle: Modern installation incorporating sliding patio doors.

Above bottom: Top hung casement windows

We can make windows for any type of property,



Sustainability and the environment.

Because being greener means everyone lives better.

Sustainable, eco-managed production

An ecologically sound production process coupled with a sustainably designed workplace, form a crucial part of aluplast eco guidelines. The result is environment-friendly products: efficient design, production and manufacture and a minimum carbon footprint.



Recycle, recycle, recycle

aluplast offers window systems that can be fabricated and recycled in an ecologically sound way.

The raw materials used for window profiles are based on a calcium-organic chemical compound that is entirely lead-free. aluplast also supports VinylPlus, the European PVC industry's sustainable development programme to promote the use of recycled materials in PVC-U window and door profiles.

Long service lifetime with PVC-U products

aluplast PVC-U systems achieve typical service lifetimes of 30 years. Once manufactured and installed they require minimal maintenance. There's no need for (or environmental impact from) the periodic chemical treatments, stains or paints needed to maintain the finish and protect wood from decay.



together with customers and partners, contributes actively to the protection of our natural environment!





- All profiles designed to be visible, or even touched following installation, are 100% prime quality Calcium Organic stabilised PVC-U - totally free of lead, giving complete peace of mind to the home owner.
- In its Green Guide, The Building Research Establishment (BRE) regards PVC-U as one of the most fit-for-purpose materials available, in terms of environmental impact.
- It achieves one of the highest scores for the manufacture of doors and windows, for any material known to mankind, on a 'cost to performance' basis. It's significantly better than aluminium, steel or softwood due to great service life. This also allows the recovery of both pre and post-consumer waste, for re-engineering into 1st grade PVC-U profile many times over.



Windows

Style and elegance to bring light and life into your home.

- Complete range of sizes, shapes, styles and glass designs
- Casement windows top or side hung outward opening, tilt and turn windows inward opening, French windows, bay windows and shaped windows
- Comprehensive choice of colours
- Five chamber profile design enhances energy efficiency
- Fully sculptured elegant profiles enable windows to be designed for any style of property
- Single leg internal glazing bead enhances security and high-security multi-locking systems available
- Triple glazing available for ultimate energy and acoustic performance
- Low maintenance just wipe with a damp cloth to retain pristine appearance
- All windows bespoke manufactured for your home









Entrance Doors

Create the perfect first impression your home deserves.

- Choose from a vast range of glazed, panelled or composite doors
- Inward or outward opening
- Comprehensive choice of colours
- Low maintenance just wipe with a damp cloth to retain pristine appearance
- High-security multi-locking systems available
- Matching side panels available with patterned glass options
- All doors bespoke manufactured for your home
- Low threshold option available

Your windows, **your style.**To find out more about the **design options** for **your windows** get in touch today!



French Doors

Classically detailed traditional designs.

- Choose beautiful French doors to open up your home to your garden
- Comprehensive choice of colours
- Low maintenance just wipe with a damp cloth to retain pristine appearance
- Side panel choices with patterned glass options
- Inward or outward opening
- High-security multi-locking systems available
- Traditional elegance with a continental touch
- All French doors bespoke manufactured for your home
- You have a choice of pvcu standard or low aluminium thresholds for easy access







Sliding Patio Doors

Seamless transition from your home to garden.

- Let the garden in to your home with an aluplast sliding patio door
- Choice of two, three or even four pane styles
- Comprehensive choice of colours
- Low maintenance just wipe with a damp cloth to retain pristine appearance
- High-security multi-locking systems available
- More light, more comfort
- All sliding patio doors bespoke manufactured for your home

Your French doors, **your elegant link to the garden**To find out more about the **design options**for **French doors** get in touch today!

Your sliding patio doors, **your versatile link to the garden.**To find out more about the available **design options**for **Sliding Patio Doors** get in touch today!



Bi-folding Doors

The ultimate way to harmonise your home and garden.

- Remove the divide between your home and garden with aluplast bi-folding doors
- Choose from a range of configurations
- Comprehensive choice of colours
- More living space with a completely unrestricted view
- Low maintenance just wipe with a damp cloth to retain pristine appearance
- High-security multi-locking systems available
- More light, more comfort
- All bi-folding doors bespoke manufactured for your home









Sun Rooms & Conservatories

More family space to enjoy all year round.

- Add a new lifestyle dimension to your home with an aluplast conservatory or sun lounge
- Create beautiful extra living space for year round enjoyment
- If you plan to refurbish an old conservatory to create a new sun lounge, or start from fresh, be sure to install aluplast thermally efficient window frames
- Comprehensive choice of colours
- Low maintenance just wipe with a damp cloth to retain pristine appearance
- High-security multi-locking systems available
- More light, more comfort
- All aluplast conservatories and sun lounges are bespoke, and manufactured to your own specific design choices

Your bi-fold doors, **your freedom to merge home with garden.**To find out more about the available **design options**for **Bi-fold Doors** get in touch today!



Horn Sash Casement Windows

Capture traditional detailing in a modern window.

- The new CNC-machined sash horn detail emulates a traditional sash horn in a casement window, providing a cost-effective alternative to a traditional box sash window
- Sash horn details on casements aren't new, but our new sash horn represents a
 complete re-design, with a new end cap, delivering a fully integrated flush finish,
 which emulates that 'hard-to-capture' traditional detailing
- The new sash horn run-through detail is available across aluplast's range of standard foiled colours, including Golden Oak, Palisander, Cream, Rosewood and Anthracite Grey









Tilt and Turn Windows

Adding a modern, contemporary look to your home.

- Aluplast Tilt and Turn windows with a concealed hinge, are available in a varied range of styles and colours
- The Slimmer frame is optional with the aluplast Tilt and Turn window
- Recommended for upper escape and access for cleaning window

The ultimate in traditional design
To find out more about the design options
for Horn Sash Casement Windows get in touch today!



Flush Sash Casement Windows

The traditional yet now contemporary option when choosing windows for your home

- A timber looking window yet with all the thermal, low maintenance and weather performance benefits of Pvcu
- Triple seals for a truly weather tight and draft free window the Flush sash has an BFRC A performance rating
- You have the choice of over 30 traditional and smooth contemporary foil colours for a beautiful flush exterior appearance.
- The comfort of a night vent position without compromise on optimum security.









Bay Window

Enjoy panoramic views and fill your home with natural light.

- There are several options available to you when selecting aluplast bay window arrangements
- From our 90° square bay to both 135° and 151° options for either a three or five facet bay window
- The variable angle bay post allows a degree of customisation when required
- If your bay window is load bearing we recommend our engineered load bearing structural and adjustable bay pole (size and load dependant)
- All our bay windows are designed so as not to compromise the aesthetic of your home

Complement your **window designs**To find out more about the **design options**for **Flush Sash Windows** get in touch today!

Adding the illusion of **extra space to your home**To find out more about the available **design options**for **Bay Windows** get in touch today!

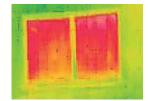
Save energy. Sleep safely, too.

Heat loss matters. Thermal efficiency, U values and energy ratings.

Even though windows comprise only 8% of the external surface area of a home, they account for almost 40% of the heat lost. Advanced aluplast engineering lets you dramatically reduce heat transfer through glazing and frames.

The U value of a window indicates how well the glazing and frame provides thermal insulation. The lower the U value, the better the insulation qualities of the window. By reducing the heating needed within your home, fuel savings can run in to hundreds of pounds every year. aluplast can manufacture window specifications capable of U values under 1.00.

Featuring five chambers, the latest aluplast Ideal 70 system comfortably achieves an 'A' standard Window Energy Rating (WER) with a double glazed unit. With a 40mm triple glazed unit instead, the system delivers a WER of 'A Plus'.



Heat energy is transferred from homes by conduction through the walls, floor, roof and windows. Heat loss through windows can be reduced using thermally efficient window frames and double or triple glazing.

Heat loss through conduction is then reduced significantly. Further improvement in reducing heat loss can be achieved by introducing alternative more efficient spacer bars and gas filed glazed units.



Security first. Protection against break-ins.

According to the police, most burglars force open doors and windows by lifting, hammering or drilling. aluplast PVC windows are designed to protect your family and your home from intruders. Window and door resistance to various levels of attack can be compared thanks to new European standard, DIN EN 1627.

All aluplast window and door profiles, glazing and hardware resist the most demanding assaults - the use of power tools for instance - for a minimum of 15 minutes or longer.

Stringent testing has gained the aluplast Ideal 70 system PAS24-2012 and BS 7950 from the British Standards Institute.

Express yourself.

A wide range of coloured foil finishes.

All aluplast coloured foil finishes feature innovative technology, which improves performance characteristics, providing a much longer life cycle of the surface finish. Our lamination foils utilise special patent-protected pigments, which considerably reduce the surface temperature of coloured foil finished profiles. There is an extensive range of coloured foil finishes to choose from - some examples are shown below.



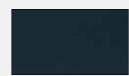
Standard foil colours











Ap40 anthracite grey

Ap15 oregon 111

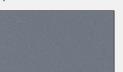
Ap32 dark red

Custom foil colours

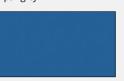
Ap01 oak special



Ap27 walnut



Ap34 grey Ap41 steel blue



Ap47 brilliant blue



Ap63 aluminium brushed



Ap02 natural oak



Ap28 walnut terra



Ap52 birch

Ap05 mahogany

Ap29 walnut amaretto



Ap60 anthracite grey sanded





Ap06 dark oak



Ap30 dark green



Ap43 green



Ap61 grey sanded Ap62 basalt grey sanded



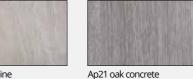
Ap97 chartwell green

Woodec foil colours





Ap71 jet matt smooth black



Ap96 irish oak

An astonishing wood effect and unique feel, together with all the advantages of a plastic window: that's what

you get with the new woodec window finish.

The new generation of wood surfaces for windows.

NOTE: The colour representation given here may vary from the actual foil colours used in the product due to the limitations of print technology.

www.aluplast.co.uk





aluplast UK Unit 1, Green Lane, Tewkesbury, GL208HD
Tel: **01684 273401** Email: **info@aluplast.co.uk** Visit: **www.aluplast.co.uk**